

CERTIFICATO DI ANALISI - CERTIFICATE OF ANALYSIS

Prodotto - Product: 001907_006 PROPRANOLOLO CLORIDRATO - PROPRANOLOL HYDROCHLORIDE - PROPRANOLOLI HYDROCHLORIDUM	
Conformità - Compliance:	EP
Lotto - Batch Number:	F2500046
Produttore - Manufacturer:	Farmalabor Srl, Via Pozzillo Z.I., 76012 Canosa di Puglia (BT), Italia
Data produzione - Manufacturing date: 06/02/2025	Data scadenza - Expiry date: 20/06/2029 Data di analisi - Analysis date: 10/02/2025
Produttore Materia Prima Raw material manufacturer:	COSMA S.p.A. - Italia Via Colleoni, 15/17 - 24040 Ciserano (BG)
Lotto produttore materia prima - Raw material manufacturer batch number: 202500030/102824035	
La materia prima è stata autorizzata dall' AIFA (Agenzia Italiana del Farmaco) ad essere ripartita presso l'officina farmaceutica Farmalabor.	Farmalabor repackaging activity of this raw material is licensed by AIFA (Agenzia Italiana del Farmaco)

NOME CHIMICO	(2RS)-1-[(Propan-2-il)ammino]-3-[(naftalen-1-il)ossi]propan-2-olo cloridrato	CHEMICAL NAME	(2RS)-1-[(Propan-2-yl)amino]-3-[(naphthalen-1-yl)oxy]propan-2-ol hydrochloride
NUMERO CAS	318-98-9	CAS NUMBER	318-98-9
FORMULA MOLECOLARE	C16H21NO2 · HCl	MOLECULAR FORMULA	C16H21NO2 · HCl
PESO MOLECOLARE	295.8 g/mol	MOLECULAR WEIGHT	295.8 g/mol

ANALISI MATERIA PRIMA	SPECIFICHE	RISULTATI	RAW MATERIAL ANALYSIS	SPECIFICATIONS	RESULTS
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PH.EUR. ASPETTO	Polvere cristallina bianca o quasi bianca	Conforme	PH.EUR. APPEARANCE	White or almost white, crystalline powder	Complies
SOLUBILITA'	Solubile in acqua ed in etanolo (96%)	Conforme	SOLUBILITY	Soluble in water and in ethanol (96%)	Complies
IDENTIFICAZIONE	Praticamente insolubile in eptano IR: Conforme Cloruri: Conforme	Conforme Conforme Conforme	IDENTIFICATION	Practically insoluble in heptane IR: Complies Chlorides: Complies	Complies Complies Complies
ASPETTO DELLA SOLUZIONE ACIDITA' O ALCALINITA'	Limpida e non superiore al grado 6 Conforme	Conforme Conforme	APPEARANCE OF SOLUTION ACIDITY OR ALKALINITY	Clear and not more than degree 6 Complies	Complies Complies
SOSTANZE CORRELATE (HPLC)	Impurezze non specificate: max 0.10% Tot. imp.: Max 0.2%	0,02 0,03	RELATED SUBSTANCES (HPLC)	Any unspecified impurity: max 0.10% Total impurities: Max 0.2%	0,02 0,03
PERDITA ALL'ESSICCAMENTO CENERI SOLFORICHE	Max: 0.5% Max 0.1%	0,27 < 0.1	LOSS ON DRYING SULPHATED ASH	Max: 0.5% Max 0.1%	0,27 < 0.1
TITOLO	99.0% + 101.0% (sostanza essiccata)	100,6	ASSAY	99.0% + 101.0% (dried substance)	100,6

ANALISI PRODOTTO FINITO	SPECIFICHE	RISULTATI	FINISHED PRODUCT ANALYSIS	SPECIFICATIONS	RESULTS
IDENTIFICAZIONE IR	Conforme	Conforme	IR IDENTIFICATION	Conform	Complies
ANALISI MICROBIOLOGICA	TAMC: Max 1000 CFU/g TYMC: Max 100 CFU/g	Conforme Conforme	MICROBIOLOGICAL ANALYSIS	TAMC: Max 1000 CFU/g TYMC: Max 100 CFU/g	Complies Complies

ANNOTAZIONI	NOTES
CONSERVAZIONE Conservare al di sotto di 30°C, escursione termica permessa fino a 40°C.	STORAGE Store below 30°C, excursions permitted to 40°C.
CERTIFICAZIONE BSE/TSE Il produttore della materia prima dichiara che il prodotto è privo di contaminazione da BSE/TSE.	BSE/TSE CERTIFICATE The manufacturer declares that the product is BSE/TSE contamination free.

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Il presente documento è valido senza firma ed è copia conforme del certificato di analisi firmato in originale ed archiviato in Farmalabor nel relativo Batch Record

This document is valid without signature and is a compliant copy of the analysis signed in original and archived in Farmalabor in its Batch Record

**Approvato da Persona Qualificata / Approved by Qualify Person
Dott. Alessandro Luisi**

Spazio riservato alla Farmacia

DATA RICEZIONE: _____	NR. INTERNO: _____	NR DDT/FATTURA : _____
DATA UTILIZZO: _____	DATA FINE UTILIZZO : _____	QUANTITA': _____
COSTO: _____	PREZZO AL PUBBLICO : _____	SIGLA RESP.LAB. : _____



COSMA S.p.A.
 Società con socio unico
 Cap. Soc. € 954.600 i.v. - Cod. Fisc. / Part. IVA IT 00714610169
 Via Colleoni, 15/17 - 24040 CISERANO (Bergamo) - ITALY
 telefono 035.88.30.55 - Telefax 035.482.05.01
 PEC: cosmaspa@legaimail.it
 Codice destinatario: SUBM70N

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Ciserano, 02/12/2024		ANALYSIS No. F1044/2024			BATCH No. 102824035	
Manufacturing date: 20 June 2024		Retest date: 20 June 2029		Batch size: 1064,00 Kg		
PRODUCT		PROPRANOLOL HYDROCHLORIDE USP / PH. EUR. CAS N. 318-98-9				
Physical State: crystalline powder		Molecular weight: 295.81				
Colour: white to off-white		Formula : C16H21NO2.HCl				
Odour: odourless		Method No. 1028/1				
Solubility: Soluble in water and Ethanol 96%, slightly soluble in Chloroform and practically insoluble in Ether and Heptane						
DETERMINATIONS	RESULTS	LIMITS USP	LIMITS EP	IN-HOUSE LIMITS		
IDENTIFICATION						
I.R. spectrum	Positive	Positive	Positive			
HPLC	Positive	Positive	Positive			
Chlorides test	Positive	Positive	Positive			
Melting point	163.3 °C - 163.7 °C		min. 163°C max. 166°C	min. 163°C	max. 165°C	
Acidity or alkalinity	Conform		Conform			
Clarity and colour of solution (10% in methanol)	Clear n.m.t. brown-yellow degree 6		Clear n.m.t. brown-yellow degree 6			
Loss on drying	0.11 %	n.m.t. 0,5%	n.m.t. 0,5%			
Sulphated ash	0.009 %	n.m.t. 0,1%	n.m.t. 0,1%			
ASSAY						
NaOH 0,1N (on dried substance)	99.82 %		min. 99,0% max. 101,0%			
HPLC (on dried substance)	99.93 %	min. 98,0% max. 102,0%				
Related substances (HPLC)						
Labelled Impurities						
Diol	Not detectable	n.m.t. 0,1%	n.m.t. 0,10%			
Teramine	0.02 %	n.m.t. 0,1%	n.m.t. 0,10%			
Bis ether	Not quantifiable	n.m.t. 0,1%	n.m.t. 0,10%			
Unknown Impurity Max	0.01 %	n.m.t. 0,10%	n.m.t. 0,10%			
Total Impurities	0.03 %	n.m.t. 0,4%	n.m.t. 0,2%			

Qualified Person

N° DI LOTTO ASSEGNATO
 202500030 -
 CFM Co. FARMACEUTICA MILANESE SpA

Quality Control Manager



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Odour: odourless		Method No. 1028/1		
Solubility: Soluble in water and Ethanol 96%, slightly soluble in Chloroform and practically insoluble in Ether and Heptane				
DETERMINATIONS	RESULTS	LIMITS USP	LIMITS EP	IN-HOUSE LIMITS
FOREIGN SUBSTANCES				
Powders	n.m.t. 15 ppm			n.m.t. 15 ppm
Particle size	94.0 %			n.l.t. 50% passes 53 µm
Bulk density	0.34 g/ml			min. 0,25 g/ml max. 0,45 g/ml
Tapped density	0.53 g/ml			min. 0,40 g/ml max. 0,60 g/ml
RESIDUAL SOLVENTS				
Acetone	Not quantifiable			n.m.t. 500 ppm
Toluene	Not detectable			n.m.t. 300 ppm
Residual Epichlorohydrin Non routine determination	Not detectable			n.m.t. 3,75 ppm
Residual PPEP2 Non routine determination	Not detectable			n.m.t. 3,75 ppm
Residual 1-Naphtol and 2-Naphtol 1-Naphtol Content 2-Naphtol Content Non routine determination	Not detectable Not detectable			n.m.t. 1000 ppm n.m.t. 1000 ppm

Qualified Person

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 CFM Co. FARMACEUTICA MILANESE SpA

Quality Control Manager



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Colour: white to off-white		Formula : C ₁₆ H ₂₁ NO ₂ .HCl		
Odour: odourless		Method No. 1028/1		
Solubility: Soluble in water and Ethanol 96%, slightly soluble in Chloroform and practically insoluble in Ether and Heptane				
DETERMINATIONS	RESULTS	LIMITS USP	LIMITS EP	IN-HOUSE LIMITS
<i>Residual Benzene</i> <i>Non routine determination</i>	Not detectable			n.m.t. 2 ppm

We hereby certify that the material identified above has been analysed and found in accordance with the specifications of USP and Ph. Eur..

Quality Assurance
 CFM SpA
 14/02/25

N° DI LOTTO ASSEGNATO
 202500030 -
 CFM Co. FARMACEUTICA MILANESE SpA

Qualified Person

Release date: 13/12/2024

Quality Control Manager